



Integrated battery cabinet production process

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This guide covers the entire process, from material selection to the final product's assembly and testing. Whether you're a professional in the field or an enthusiast, this deep ...

In this post, you'll learn the entire battery pack manufacturing process. We'll cover cell selection, module assembly, safety testing, and future innovations.

This guide covers the entire process, from material selection to the final product's assembly and testing. Whether you're a professional in ...

Manufacturing a BESS cabinet requires a combination of advanced engineering, precise manufacturing, and rigorous testing. By following the steps outlined above, you can ...

presents the process chain for the production of battery modules and battery packs. The individual cells are connected in series or parallel in a module. Several modules. ...

From battery box design, and fabrication, to quality inspection - our team handles every process for you. Our team will help you choose the right material, recommend the best ...

By interacting with our online customer service, you'll gain a deep understanding of the various production of energy storage cabinets - Suppliers/Manufacturers featured in our extensive ...

Learn how the Battery Pack Manufacturing Process transforms cells into powerful energy solutions with modularization, component assembly, and BMS integration.

As EU battery passport regulations take effect in Q3 2024, manufacturers must balance compliance with

innovation. The solution lies not in choosing between speed and quality, but ...

What Is Battery enclosure? Functions of Battery Enclosure Box Types of Battery Enclosure Battery Cabinet Parts and Components Safety Features in Battery Box Battery Enclosure Material How to Fabricate Battery Enclosure Applications of Battery Enclosure Cabinets Why Trust KDM as Your Battery Enclosure Manufacturer in China. There are many ways you can fabricate a battery cabinet. However, for this section, we will focus on the two most common options: See more on [kdmfab](#)

```
#b_results .b_vidAns{border-radius:6px;box-shadow:0 0 1px rgba(0,0,0,.05);padding:16px 20px;gap:10px;background:#fff}@charset "UTF-8";#b_results .b_ans.b_vidAns{box-shadow:none!important;padding:var(--smtc-gap-between-content-medium) 0!important;background:var(--bing-smtc-background-ctrl-fade-on-image-stop-0)}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc_th,#b_results .b_ans.b_vidAns #serpvidans.vsacf .cico,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc_htb,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhcp,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhpc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhpc{border-radius:var(--mai-smtc-corner-list-card-nested-default)}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta{margin:0}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_channel,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_row_channel{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf,#serpvidans.vsacf .expctn .expbody,#serpvidans.vsacf .mmlist{display:flex;flex-direction:column;gap:var(--smtc-gap-between-content-medium)}#serpvidans.vsacf .cico{height:auto}#serpvidans.vsacf .mc_vtvc_ban_lo{top:0;right:auto}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta{height:auto;padding:var(--smtc-gap-between-content-xx-small) 0 var(--smtc-gap-between-content-xx-small) var(--smtc-gap-between-content-medium)}display:flex;flex-direction:column;justify-content:space-between}# serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_title,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_title{color:var(--smtc-ctrl-link-foreground-brand-rest);font:var(--bing-smtc-text-global-body2);height:auto;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block{display:flex;flex-direction:column;gap:var(--smtc-padding-ctrl-text-side)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row,#serpvidans.vsacf .mmlist
```

```
.mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block
.mc_vtvc_meta_row{color:var(--smtc-foreground-content-neutral-primary);height:var(--mai-smtc-padding-card-default);font:var(--bing-smtc-text-global-caption1)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf
.mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row
.mc_vtvc_meta_row_channel::before,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf
.mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row
.mc_vtvc_meta_row_channel::before{content:" . "}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block
.mc_vtvc_meta_pubdate{color:var(--bing-smtc-foreground-content-neutral-tertiary);padding-bottom:0}.vsacf
.mc_cwvc .mc_vtvc_con_rc,.vsacf .mmlist .mc_vtvc_con_rc{display:flex}.vsacf .mc_cwvc .mc_vtvc_con_rc
.mc_vtvc_meta_w,.vsacf .mmlist .mc_vtvc_con_rc .mc_vtvc_meta_w{height:auto}.vsacf
.b_title{padding-left:var(--mai-smtc-padding-card-default)}.vsacf .b_title
.mmtitle{font:var(--bing-smtc-text-global-subtitle1-strong);margin-bottom:0}.vsacf .b_title .mmtitle
a::after{content:"";margin:5px 5px 0 0;border-top:2px solid
var(--smtc-foreground-content-neutral-primary);border-right:2px solid
var(--smtc-foreground-content-neutral-primary);background-size:7px
7px;width:7px;height:7px;transform:rotate(45deg);display:inline-block;margin-left:4px}#serpvidans.vsacf
.b_title .mmtitle{margin-bottom:0}#serpvidans.vsacf .b_title .mmtitle
a{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf .cardless.mmlist
.mc_vtvc_con_rc,#serpvidans.vsacf .cardless.mmlist .mc_vtvc_th{height:auto}#serpvidans.vsacf
.vsb_tr_c.va_tt{margin:0}#serpvidans.vsacf .vtbc .mv_vtvc_play,#serpvidans.vsacf .vtbc
.mv_vtvc_play_ext{position:static}#serpvidans.vsacf .va_tt
.mc_vtvc_ban_lo{display:block}#serpvidans.vsacf
.mc_bc{width:auto;border-radius:var(--smtc-ctrl-badge-sm-corner);padding:var(--smtc-padding-ctrl-text-side)
var(--smtc-gap-between-content-xx-small)}#serpvidans.vsacf .rmts .mc_bc
ems{display:none}#serpvidans.vsacf a.vsb_tr_t{color:var(--smtc-foreground-content-neutral-primary)}.vsacf
.va_tt .vsb_tr_chd .mc_vtvc_th_dock.rmoverlay{height:36px}.vsacf .va_tt .vsb_tr_chd
.mc_vtvc_th_dock{height:92px;background:linear-gradient(180deg,var(--bing-smtc-background-ctrl-fade-on-image-stop-0) 0%,var(--mai-smtc-background-ctrl-on-image-rest) 100%)}.vsacf .va_tt a.vsb_tr_t{padding:0
20px;font:var(--acf-font-title-2-strong)}.vsacf .va_tt .vsb_tr_chd .mc_vtvc .mc_vtvc_meta,.vsacf .va_tt
.vsb_tr_chd .mc_vtvc .mc_vtvc_title{color:var(--mai-smtc-foreground-ctrl-on-image-rest)}.vsacf
span.vcmt_ett{font:var(--bing-smtc-text-global-caption2);margin:var(--smtc-gap-between-content-xx-small) 0
0;height:16px}#serpvidans.vsacf .vsb_tr_chd .mc_vtvc_tot .mc_vtvc_title
strong{font-size:14px;line-height:20px;display:unset}#serpvidans.vsacf .va_tt .b_slrdp
```

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.slide:not(:first-child){margin-left:var(--smtc-gap-between-content-small)}#serpvidans.vsacf .va_tt
.vsb_tr_chd .mc_vtvc
.mc_vtvc_title{white-space:normal;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#se
rpvidans.vsacf .b_module_expansion_control .b_btnContainer
.b_CompactExpansion{background-color:var(--bing-smtc-background-ctrl-neutral-rest);display:flex;justify-co
ntent:center;align-items:center;gap:4px;width:fit-content;height:auto;padding:8px 12px}#serpvidans.vsacf
.b_module_expansion_control .b_btnContainer .b_CompactExpansion
.b_CompactExpansionBtnText{font:var(--bing-smtc-text-global-caption1-strong);color:var(--bing-smtc-foregr
ound-content-brand-rest)}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer
.b_CompactExpansion .b_arrow{display:flex;margin:0;height:auto}#serpvidans.vsacf
.b_module_expansion_control .b_btnContainer .b_CompactExpansion .b_arrow
path#Shape{fill:var(--bing-smtc-foreground-content-brand-rest)}#serpvidans.vsacf
.b_module_expansion_control
.b_btnContainer::after{content:"";position:absolute;width:100%;bottom:20px;left:0;height:1px;border-radius:
1px;background:var(--smtc-stroke-ctrl-on-neutral-rest)}#b_results
.b_ans.b_vidAns{box-shadow:none;padding:12px 20px 0}#b_results .b_ans.b_vidAns
.vasac{padding:unset;margin:0}#b_results .b_ans.b_vidAns .vsa .b_attribution{padding-bottom:0}#b_results
.b_ans.b_vidAns .cardless .salink{margin:0}#b_results .b_ans.b_vidAns .mmlist
.mc_vtvc{margin-top:10px}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc
.mc_vtvc_meta{display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px
12px}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_channel{color:#111}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_row_channel,#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area{color:#666}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area{bottom:0;height:unset}.b_dark .vsa.cardless
.mc_vtvc{background-color:unset}.b_CompactExpandText{display:inline}#serpvidans
.b_module_expansion_control{padding-bottom:0}#serpvidans .b_module_expansion_control
.b_CompactExpansion{height:40px;line-height:40px;bottom:-6px;padding-left:20px;padding-right:20px;bord
er-radius:20px;z-index:6}#serpvidans .b_module_expansion_control
.b_CompactExpansionBtnText{line-height:40px}#serpvidans .btitle .b_topTitle,#serpvidans .mc_vtvc
.mc_vtvc_title{margin-bottom:0}#serpvidans
.mc_vtvc_meta_pubdate{padding-bottom:0}#serpvidans{position:relative;--va-extbody-padding:0 0
24px;--va-ptop:0px;--va-pbop:0px}#serpvidans
.extbody{overflow-x:visible!important;overflow-y:clip!important;box-sizing:border-box;padding:var(--va-ex
tbody-padding)}#serpvidans.ssize .extbody{max-height:calc(375px - var(--va-ptop) -
var(--va-pbop))}#serpvidans.msize .extbody{max-height:calc(535px - var(--va-ptop) -
var(--va-pbop))}#serpvidans.lsize .extbody{min-height:536px}#serpvidans .b_removeShadow
.extbody{max-height:unset}#serpvidans .b_removeShadow .extbody .grad,#serpvidans .b_removeShadow
.extbody .exptext{display:none}#b_results
```

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.b_ans.b_vidAns{--va-ptop:16px;--va-pbop:0px;--va-pleft:20px;--va-pright:20px;border-radius:6px;box-shadow:0 0 0 1px rgba(0,0,0,.05);padding:var(--va-ptop) var(--va-pright) var(--va-pbop) var(--va-pleft);margin-bottom:30px;gap:10px}#b_results .b_ans.b_vidAns .b_moreLink{padding:9px 0 0 0}.mmtitle>a{display:block}.mc_fh{height:100%;border-radius:6px}.mc_tc_bs{overflow:hidden}.mmlist .mc_vtvc .mc_vtvc_meta { padding: 12px 16px 16px 16px; } .mmlist .mc_vtvc .mc_vtvc_meta_w { height: 112px; margin-top: -0px; } .mmlist .mc_vtvc .mc_vtvc_title { height: 44px; line-height: 22px; margin-bottom: 0px; margin-top: 0px; } .mmlist .mc_vtvc .mc_vtvc_meta_block_area { height: 40px; } .mmlist .mc_vtvc .vtmu, .mmlist .mc_vtvc .vtpl { bottom: 120px; } .mmlist .mc_vtvc_th_dock { height: 112px; } .mmlist .mc_vtvc_th .cico { height: 131px; } .mc_vtvc{background-color:#fff;box-shadow:0 0 0 1px rgba(0,0,0,.05);line-height:0;margin:0;position:relative;border-radius:6px;overflow:hidden}.mc_vtvc.noshadow{box-shadow:none}.mc_vtvc_con_rc{border-radius:6px;overflow:hidden;position:relative}.mc_vtvc>a{color:#71777d;display:block;text-decoration:none;width:100%}.mc_vtvc>a:focus::after{outline:2px solid #00a89d;width:100%;height:100%;content:"";outline-offset:-2px;position:absolute;top:0;left:0}.mc_vtvc_th{background-color:#d5d5d5;position:relative}.mc_vtvc_th .cico{border-radius:0}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{position:absolute;vertical-align:middle}.mc_vtvc_ban_lo{bottom:0}.mc_vtvc_ban_up{top:0}.mc_vtvc_title{font-weight:normal;margin-bottom:11px;overflow:hidden;color:#111;height:54px;line-height:18px}.mc_vtvc_title a{display:inline-block;color:#111}.mc_vtvc_title a:hover{text-decoration:underline}.mc_vtvc_src_ico{float:left;margin-right:4px}.mc_vtvc_act{height:16px;margin-top:-40px;padding:12px 8px;z-index:1}.mc_vtvc_actc{right:16px;bottom:16px;position:absolute;display:inline-block;z-index:1}.mc_vtvc_act_sep{border-top:1px solid #d5d5d5;height:40px;margin:0 8px}.mc_vtvc_fh .mc_vtvc_act_sep,.mc_vtvc_fh .mc_vtvc_act{visibility:hidden}#serpvidans .b_topTitle{margin-bottom:8px}.mc_vtvc_htc{width:100%;height:100%;position:absolute;top:0;bottom:0;left:0;right:0}.mc_vtvc_htb{width:100%;height:100%;background:rgba(0,0,0,.7);position:absolute;top:0;bottom:0;left:0;right:0}.mc_vtvc_ht{width:100%;padding:0 16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vertical-align:middle;text-align:center}.mc-vtvc_th_live_b{background-color:#c80000;color:#fff;display:inline-block;padding:2px 8px;font:11px/14px Arial;border-radius:2px;text-transform:uppercase;height:15px;width:26px;position:absolute;left:8px;top:110px}.isvctrl .isv .mc_vtvc_ban_up{left:0;right:initial}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{right:0}.vt_text.b_IRight .b_ILeft{margin:0 0 0 1px;height:14px;line-height:14px;padding:2px 8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.mc_vthtb{width:100%;height:100%;background:rgba(0,0,0,.7);position:absolute;top:0;bottom:0;left:0;right:0;display:table}.mc_vtht{width:100%;padding:0 16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vertical-align:middle;text-align:center;display:table-cell}.vt_text.b_IRight .b_ILeft{margin:0 0 0 1px;height:14px;line-height:14px;padding:2px
```

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8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.emptyStyleForDebuggingPurpose{top:0
}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_center_play{width:32px;height:32px;background-size:c
ontain;position:absolute;margin:auto;bottom:0;top:0;left:0;right:0;box-shadow:none;border-radius:0}.mc_vtvc
_center_play.rmvbg{width:32px;height:32px;background-image:none}.mc_vtvc_htb,.mc_vtvc_ht{display:no
ne}.vt_onhv .mc_vtvc_htb{display:table}.vt_onhv
.mc_vtvc_ht{display:table-cell}.mc_vtvc_center_play{display:inline-block}.vt_onhv
.mc_vtvc_center_play{display:none}.mc_vtvc .vtmu,.mc_vtvc .vtpl{bottom:163px}.vsarf .mc_vtvc
.vtmu,.vsarf .mc_vtvc .vtpl{bottom:122px}.svarh #mmcar .mc_vtvc .vtmu,.svarh #mmcar .mc_vtvc
.vtpl{bottom:137px}.svarht #mmcar .mc_vtvc .vtmu,.svarht #mmcar .mc_vtvc
.vtpl{top:8px;left:8px}.mc_vtvc_center_play{background-image:url(data:image/svg+xml,%3Csvg%20width
%3D%2232%22%20height%3D%2232%22%20viewBox%3D%220%200%2032%2032%22%20fill%3D%22
none%22%20xmlns%3D%22http%3A%2F%2F%2F2000%2Fsvg%22%3E%0D%0A%20%20%20%20%3Cr
ect%20width%3D%2232%22%20height%3D%2232%22%20rx%3D%2216%22%20fill%3D%22black%22%
20fill-opacity%3D%220.6%22%2F%3E%0D%0A%20%20%20%20%3Cpath%20d%3D%22M14.2354%201
0.1923C13.2355%209.62986%2012%2010.3524%2012%2011.4997V20.5C12%2021.6472%2013.2355%202
2.3698%2014.2354%2021.8073L22.2356%2017.3073C23.2551%2016.7339%2023.2551%2015.2661%2022.
2357%2014.6926L14.2354%2010.1923Z%22%20fill%3D%22white%22%20fill-opacity%3D%220.9%22%2
F%3E%0D%0A%3C%2Fsvg%3E)}.mmlist .mc_vtvc{margin:10px 1px 0}.mmlist
.mc_vtvc_con_rc{display:flex}.cardless .mmlist .mc_vtvc_con_rc{height:112px}.mmlist .mc_vtvc
.mc_vtvc_meta{display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px
12px;padding:0}.mmlist
.mc_vtvc_title{font-weight:400;font-size:16px;height:44px;line-height:22px;margin-bottom:0;margin-top:0;c
olor:unset}.mmlist .mc_vtvc_meta_row{font-size:13px}.mmlist .mc_vtvc
.mc_vtvc_meta_block_area{height:unset}.mmlist .mc_vtvc .vtmu,.mmlist .mc_vtvc
.vtpl{bottom:8px}.cardless .mmlist .mc_vtvc{box-shadow:none}.cardless.mmlist
.mc_vtvc_center_play{width:32px;height:32px}.cardless.mmlist
.mc_vtvc_title{font-size:16px;color:unset}.cardless.mmlist
.mc_vtvc_meta_row{line-height:20px}.cardless.mmlist
.mc_vtvc_meta_pubdate{padding-bottom:2px;color:#666}.cardless.mmlist .mc_vtvc_th,.cardless.mmlist
.mc_vtvc_th .cico,.cardless.mmlist .mc_vtvc_th div.rms_img{border-radius:6px}.cardless.mmlist
.mc_vtvc_th{height:111px}.cardless.mmlist
.mc_vtvc_htc{border-radius:6px;overflow:hidden}#serpvidans.vasac.cardless{box-shadow:none}.cardless.m
mmlist .mc_bc{padding:2px 8px;line-height:14px;border-radius:2px;font-weight:normal}.mc_vtvc:hover
.mc_vtvc_title{text-decoration:underline}.mc_vtvc_meta{box-sizing:border-box;display:inline-block;line-hei
ght:18px;position:relative;width:100%}.mc_vtvc_meta_block{bottom:0;position:absolute;width:100%}.mc_v
tvc_meta_row{line-height:16px;font-size:11px;height:17px;overflow:hidden;text-overflow:ellipsis;white-spac
e:nowrap}.mc_vtvc_meta_row a{display:inline-block}.mc_vtvc_meta_row
a:hover{text-decoration:underline}.mc_vtvc_meta_block_area{position:relative}.mc_vtvc_meta_block,.mc_v
tvc_meta_block a{color:#444}.b_dark
```

```
.mc_vtvc_meta_block{color:#edebe9}.mc_vtvc_meta_row>:nth-of-type(n+2)::before{content:"
"}.mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before{content:"
"}.mc_vtvc_kmt_title{line-height:18px;padding-bottom:4px;font-weight:bold;color:#00809d;text-transform:u
ppercase;font-size:11px}.mc_vtvc_kmt,.mc_vtvc_con_rc.onhov .wkmt
.mc_vtvc_meta_row,.mc_vtvc_con_rc.onhov .wkmt .tbc_tt{display:none}.mc_vtvc_con_rc.onhov .wkmt
.mc_vtvc_title{max-height:18px;margin-bottom:18px;overflow:hidden}.mc_vtvc_con_rc.onhov.mmsts
.mc_vtvc_title{visibility:hidden}.mc_vtvc_con_rc.onhov
.mc_vtvc_kmt{display:block}.mc_vtvc_kmt_content
.b_factrow{line-height:17px;font-size:11px;max-height:34px;overflow:hidden;text-overflow:ellipsis;padding:
0 16px 0 0;color:#444}.mc_vtvc_meta
.mc_vtvc_kmt_title{line-height:18px}.mc_vtvc_title:hover{text-decoration:none}.mc_vtvc_meta_pubdate{co
lor:#444;padding-bottom:3px}.mc_vtvc_meta_channel{color:#444}.mc_vtvc_meta_w,.mc_vplvc_meta_w{po
sition:relative}.mc_vtvc_meta_bg_w,.mc_vplvc_meta_bg_w{height:100%;width:100%;overflow:hidden;posit
ion:absolute;top:0}.mc_vtvc_meta_bg_w .cico,.mc_vplvc_meta_bg_w
.cico{border-radius:0;overflow:visible}.dg_u .mm_vidch_th_c{overflow:visible}.dg_u .mm_vidch_th_bg
img{margin-top:-20px}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_meta_w
.mc_vtvc_meta{background:rgba(255,255,255,.75)}.mc_vtvc_meta_bg_w img,.mc_vtvc_meta_bg_w
.mc_vtvc_cb_w{filter:blur(25px);transform:scale(1.2)}body{--video-metadata-channel-color:#3c3c3c}body.b
_dark{--video-metadata-channel-color:unset}.vsarf .mc_vtvc_meta_pubdate{color:unset}.vsarf
.mc_vtvc_meta_channel{color:var(--video-metadata-channel-color)}.vsarf .mc_vtvc .mc_vtvc_meta_w
.mc_vtvc_title,.vsarf .mc_vtvc .mc_vtvc_meta_w .mc_vtvc_title strong{font-weight:bold}.vsarf
.mc_vtvc_meta_w .mc_vtvc_meta_row{font-size:13px}.emptyStyleForDebuggingPurpose{top:0}.vsarf
.mc_vtvc_th
.cico{height:132px}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.empt
yStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurp
ose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.vtbc
.mv_vtvc_play{display:inline-block;position:absolute;bottom:8px;left:9px;height:8px;width:7px}.vtbc
.mv_vtvc_play_ext{background:url(/rp/Lp38sn_O4jegSK0IHxZVxyp-yKQ.png) -172px
-31px;display:inline-block;height:8px;width:12px;position:absolute;bottom:8px;left:6px}.vtbc
.pivot{height:20px;width:8px;min-width:8px}.vtbc
.mv_vtvc_play{background:url(
MAAADHKvg1AAAIVBMVEX//////////9/gMdvAAAACnRSTIMAETNEVWaImbv
uo4D1oAAAAB9JREFUCB1jmMoABKuaQcSqQhCxKgFGgLhNQIkpQAwA8zkLyQA16F0AAAASUVO
RK5CYII=)}.mc_bc_w{height:18px;padding:8px;text-align:right}.mc_bc{background-color:rgba(0,0,0,.75);p
adding:2px
8px;line-height:14px;color:#fff;display:inline-block;vertical-align:middle;border-radius:2px;font-weight:bold}
.mc_bc_w .pivot{text-align:center;margin-right:1px;height:14px}.vsarr .mmgrid .mc_bc_w
.mc_bc{background-color:rgba(0,0,0,.75);opacity:1}.mmsi{height:16px;width:16px;position:relative;top:5px;
padding-right:var(--smtc-gap-between-content-xx-small)}.mmsi-microsoftnews,.mmsi-msn{top:3px}.vrhdata
```

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{display:none}.mmgrid>div{width:197px;display:inline-block;margin-right:8px;margin-bottom:8px;box-shadow:0 0 0 1px rgba(0,0,0,.05);position:relative;vertical-align:top;overflow:hidden;white-space:normal;border-radius:6px}.vsarr .mmgrid>div,.vsarr1stbig .mmgrid>div{margin-right:8px;margin-bottom:8px}#serpvidansrr .mc_vtvc .mc_vtvc_meta{height:auto}#serpvidansrr .mc_vtvc .mc_vtvc_title{display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}.mmgrid .mc_tc{border:0}.vsa .mmgrid>div:nth-child(3n){margin-right:0}.vsa .b_moreLink{padding-top:4px}#serpvidansrr .mc_vtvc_meta_row{line-height:18px;font-size:100%;height:17px}.vsarr .mmgrid>div:nth-child(2n){margin-right:0}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc .vtpl{bottom:128px}.vsarr1stbig .mmgrid>div:nth-child(2){margin-right:0}#serpvidansrr.uipolish .mc_vtvc_meta_pubdate,#serpvidansrr.uipolish .mc_vtvc_meta_channel,#serpvidansrr.uipolish #vidans2 .b_videocard .video_metadata .video_source{color:#767676}#serpvidansrr #vidans2 .b_videocard .video_metadata_container,#serpvidansrr #vidans2 .b_videocard .video_metadata_container .video_metadata>h3{width:100%}@media(max-width:1362.9px){#serpvidansrr .mmgrid>div{width:168px;height:206px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr .mmgrid>div .cico .rms_img{width:168px;height:100px}#serpvidansrr .mc_vtvc .mc_vtvc_meta{padding:12px}#serpvidansrr .mc_vtvc .mc_vtvc .mc_vtvc_title{height:32px;line-height:16px;margin-bottom:16px}#serpvidansrr .mc_vtvc .mc_vtvc_meta_block_area{height:34px}#serpvidansrr .mc_vtvc_meta_row{line-height:15px;font-size:13px;height:15px}#serpvidansrr .mc_vtvc_meta_pubdate{padding-bottom:4px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc .vtpl{bottom:114px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico .rms_img{width:343px!important;height:194px!important;margin-right:0} @media(max-width:1274.9px){#serpvidansrr .mmgrid>div{width:124px;height:164px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr .mmgrid>div .cico .rms_img{width:124px;height:76px}#serpvidansrr .mc_vtvc .mc_vtvc_meta{padding:8px}#serpvidansrr .mc_vtvc .mc_vtvc_title{height:32px;line-height:16px;margin-bottom:12px}#serpvidansrr .mc_vtvc .mc_vtvc_meta_block_area{height:28px}#serpvidansrr .mc_vtvc_meta_row{line-height:13px;font-size:11px;height:13px}#serpvidansrr .mc_vtvc_meta_pubdate{padding-bottom:2px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc .vtpl{bottom:96px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico .rms_img{width:256px!important;height:144px!important;margin-right:0}#serpvidansrr .maskthumb .mc_bc_w{padding:8px 4px 4px 8px}#serpvidansrr.withsplitline .mmgrid>div:nth-last-child(1),#serpvidansrr.withsplitline .mmgrid>div:nth-last-child(2){margin-bottom:24px}#serpvidansrr.withsplitline .mmgrid{border-bottom:1px solid #ecec; margin-bottom:16px}#serpvidansrr #vidans2 .b_videocard .video_metadata{max-width:auto;padding:12px 16px}#serpvidansrr #vidans2
```

```
.b_videocard{margin-bottom:12px;box-shadow:0 0 1px rgba(0,0,0,.05),0 2px 3px rgba(0,0,0,.1);border-radius:6px}#serpviansrr .b_rich{padding-top:0}#serpviansrr #vidans2
.videoPlayer{border-radius:6px 6px 0 0;overflow:hidden}#serpviansrr #vidans2 .b_videocard
.video_metadata>h3{white-space:nowrap;overflow:hidden;text-overflow:ellipsis;-webkit-line-clamp:1;line-height:15px;height:15px;font-size:13px;color:#000;margin-bottom:20px;font-family:"Arial",Helvetica,Sans-Serif;font-style:normal;display:block}#serpviansrr.vsbrr1stbig #vidans2 .b_videocard .video_metadata
.actionmenu{display:none}#serpviansrr #vidans2 .b_videocard .video_summary,#serpviansrr #vidans2
.b_videocard .video_source{line-height:15px}#serpviansrr #vidans2 .b_videocard .videoPlayer
.vtbc{right:0}.vrhc line.nhvpv .pffvi,.vrhc line.nhvpv[data-tps="S"] .pffvt,.vrhc line.nhvpv[data-tps="M"]
.pffvt,.vrhc line.nhvpv[data-tps="L"] .pffvt{display:inline-flex}.vrhc line.nhvpv .vrhvc.pffv
.vrhol{display:none}.vrhc line.nhvpv .vrhvc.pffv
.player_ol{background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);gap:var(--smtc-gap-between-content-x-small);box-sizing:border-box}.mc_vtvc_th img{transition:all .3s ease-out}.nhvpv+.mc_vtvc_th
img{transform:scale(1.1)}.smtplayerhtml5{height:100%;width:100%;overflow:hidden}.smtplayerhtml5
video{min-height:100%;min-width:100%}.smtplayerhtml5
.videoplaying{background-color:#000}.smtplayerhtml5.hide{display:none}.pffvt{display:none;color:var(--mai-smtc-foreground-ctrl-on-image-rest);font:var(--bing-smtc-text-global-subtitle2-strong)}.pffvi{mask:url(/rp/ui
07wU6K7FR_inzG7DRbP1i8fGo.svg) center
no-repeat;mask-size:12px;background:var(--bing-smtc-background-card-on-image-default);width:20px;height:20px;flex-shrink:0;align-self:flex-start}[data-tps="L"]
.pffvt{font:var(--bing-smtc-text-global-subtitle2-strong)}[data-tps="L"]
.pffvi{width:22px;height:22px;mask-size:16px}[data-tps="S"] .pffvt{font-size:0}[data-tps="S"]
.pffvi{width:24px;height:24px;mask-size:24px;align-self:center}.hvpv.h5s
.pffvt{display:inline-flex}.hvpv.h5s .vrhvc.pffv .vrhol{display:none}.hvpv.h5s .vrhvc.pffv
.player_ol{background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);gap:var(--smtc-gap-between-content-x-small);box-sizing:border-box}.pffvt{text-decoration:underline}.vrhvc
.vrhol{position:absolute;width:100%;height:35px;max-height:35px;bottom:0;left:0;padding:0;background:none;display:block;z-index:9}.vrhvc .vrhol.hide,.vrhvc .vrhol
.hide{display:none}.vrhot{white-space:nowrap;text-overflow:ellipsis;overflow:hidden;display:inline-block;position:absolute;max-width:240px;height:18px;line-height:14px;margin-left:8px;top:10px;left:0;right:0;border-radius:2px;padding-right:8px}.vrhot
div{display:inline-block}.vrhot
nt{color:#fff;font-size:11px;font-weight:bold;background-color:rgba(0,0,0,.75);padding:2px
8px;margin-left:0;top:0;box-sizing:border-box;position:relative}.vrhc
.icons{position:absolute;right:8px;top:10px;left:auto;bottom:auto;height:18px;display:inline-block;cursor:pointer}.vrhol.icons_1 .vrhot{margin-right:27px}.vrhol.icons_2 .vrhot{margin-right:49px}.vrhol.icons_3
.vrhot{margin-right:79px}.vrhol .vrhot
nt,.vsb_tr_chd .vrhol.icons_1
```

```
.vrhot{margin-right:0}.vpb{position:absolute;display:block;bottom:0;left:0;height:4px}.vpb
div{position:absolute}.vpb nt{width:0;background:#fff}.vpb
nt.test{display:none}.vpb.back{background-color:#999}.vrhcp
.vrhol.npb{height:36px;max-height:36px}.vrhol
.vadda{width:22px;height:18px;padding:0;margin-right:0;margin-left:2px;bottom:0;position:relative;display:i
nline-block;z-index:1;background:rgba(0,0,0,.75);border-radius:2px;overflow:hidden}.vrhol
.vadda.hide{display:none}.vrhol .vadda .mc_vfaa{margin:3px 5px}.ricons .vol{float:left}.ricons
.adultFlag{float:right}.vol{width:22px;height:18px;bottom:0;margin-left:1px;margin-right:1px;position:relati
ve;display:inline-block}.vol.hide,.vol .hide{display:none}.vol
.bg{background:rgba(0,0,0,.75);border-radius:2px}.vol.bg,.vol nt{position:absolute;bottom:0}.vol
.vol.bg.volnb{border-radius:0 0 2px 2px}.vol .volsliderHandle.bg{border-radius:2px 2px 0 0}.vol nt
.volsliderHandle{height:70px;display:none;width:22px;float:left;bottom:18px;position:absolute;display:block
}.vol nt .volsliderHandle.hide{display:none}.volsliderHandle
.vsb{height:54px;width:4px;background-color:#999;margin:9px auto
8px;position:relative;display:block;border-radius:2px}.volsliderHandle
.vsh{height:6px;width:14px;padding:9px 7px 9px 7px;margin:0
-12px;display:block;position:absolute;top:30px}.volsliderHandle .vsh.hide{display:none}.volsliderHandle
.vshi{height:4px;width:14px;background-color:#fff;border-radius:2px}.volMuteIcon{width:16px;height:14px;
margin:2px
4px;float:left}.volMuteHandle{width:22px;height:18px}.vo{background:url(/rp/ffZxBXEIP9WYOO0jhTaEl
yLhEVU.svg) no-repeat}.vm{background:url(/rp/fsX-ZVd03wB2TL0vmQJxSp4U9vs.svg)
no-repeat}.vl{background:url(/rp/YXYMPC1Rry_XJGc7Yg8lR4B2eEs.svg)
no-repeat}.vf{background:url(/rp/NoslR4amKTs1zYxWy3laZN3HRk.svg)
no-repeat}@media(forced-colors:active){.vol{forced-color-adjust:none}}.vrhc line .vt_vp,.vrhc.popout
.vt_vp,.vrhc.mousefollow
.vt_vp{position:absolute;bottom:0;border:hidden;padding:0;top:0;left:0;z-index:3}.vrhc
.hide{display:none}.vrh_clc .vt_vp,.vrh_clc .vrhc .vrhi,.vrh_clc .player_ol{cursor:pointer}.vrh_clc
.cico{border-radius:0}.vrhc{border:hidden;top:0;left:0;padding:0}.vrhc.mousefollow .vrhc,.vrhc.popout
.vrhc{background-color:#999}.vrhtpc.load
.player_ol{background:url(/rp/J_o2maogFDeUOsovPjL-ofEuxJ4.gif) center center no-repeat}.vrhc line .vrhc
.vrhi,.vrhc.popout .vrhc .vrhi,.vrhc.mousefollow .vrhc
.vrhi{position:absolute!important;border:hidden;z-index:2;padding:0;left:0;top:0}.player_ol{position:absolute
;width:100%;height:100%;bottom:0;border:hidden;z-index:7}.vrhc.popout,.vrhc
line,.vrhc.mousefollow{border-radius:6px;overflow:hidden;display:table-row-group;background:none}.vrhc.p
opout,.vrhc.mousefollow{z-index:4;box-shadow:0 4px 4px rgba(0,0,0,.1),0 2px 80px rgba(0,0,0,.2)}.vrhc
line{z-index:1;margin:0}.vrhc.popout,.vrhc line{position:absolute;top:0}.vrhc.popout{border:1px solid
#fff}.vrhc.mousefollow{position:fixed}.vrhpc{position:relative;top:0;left:0;display:table-row}.vrhpc
.vrhc{position:relative;overflow:hidden}.vrhc.hide{display:none}@keyframes
vh_fadein{from{opacity:0}to{opacity:1}}.vrhc.not(.hide){animation:vh_fadein 250ms}.vrhc line
```

```
img{color:transparent}.vrhc
line.fullsize{height:100%}.vrhc,.vrhc:hover,.vrhc:link,.vrhc:active,.vrhc:visited{color:#000;text-decoration:none}.vrhc.vrh_clc{cursor:pointer}a.hover-anchor{display:block;height:100%;width:100%;text-decoration:none}.vrhstat{height:0;overflow:hidden}.grad{width:100%;height:24px;position:absolute;bottom:0;background:linear-gradient(180deg,rgba(255,255,255,0) 0%,#fff 100%)}.b_drk .grad,.b_dark .grad{background:linear-gradient(180deg,rgba(41,40,39,0) 0%,#29282795%)}.b_module_expansion_control{padding-bottom:4px}.b_module_expansion
.b_expansion_wrapper{border-top:1px solid #cdcdcd}.b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper{border-top:0}.b_module_expansion
.b_expmob_rc{border-top:0}.b_module_expansion .b_expansion_wrapper,.b_module_expansion
.b_offpage_expansion a,#b_results .b_module_expansion .b_offpage_expansion
a{color:#666}.b_module_expansion .b_expansion_wrapper
.sv_ch{fill:#666}.b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper,.b_module_expansion_control.b_module_head>.b_module_expansion
.b_offpage_expansion a,#b_results .b_module_expansion_control.b_module_head>.b_module_expansion
.b_offpage_expansion a{color:#666}.b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper .sv_ch{fill:#666}#b_context .b_module_expansion
.b_expansion_wrapper{border-top:1px solid #ebeb}#b_context
.b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper{border-top:0}#b_pole .b_module_expansion .b_offpage_expansion
a{color:#666}#b_pole .b_module_expansion_control.b_module_head>.b_module_expansion
.b_offpage_expansion a{color:#666}#b_context .b_module_expansion .b_offpage_expansion
a{color:#666}#b_context .b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper,#b_context .b_module_expansion_control.b_module_head>.b_module_expansion
.b_offpage_expansion a{color:#767676}#b_context
.b_module_expansion_control.b_module_head>.b_module_expansion .b_expansion_wrapper
.sv_ch{fill:#767676}.b_btnContainer{width:100%;height:46px;border-radius:0 6px 6px 0;position:absolute;bottom:-20px}.b_CompactExpansion:active{background-color:#00526b}.b_CompactExpansion:hover{background-color:#106ebe;cursor:pointer}.b_CompactExpansion{background-color:#106ebe;color:#fff;border-radius:16px;height:30px}.b_CompactExpansion{display:inline-block;line-height:30px;text-align:center;padding-left:16px;padding-right:16px;position:relative;left:50%;transform:translateX(-50%);bottom:-11px;z-index:4;pointer-events:auto}html[dir="rtl"]
.b_CompactExpansion{transform:translateX(50%)}.b_CompactExpansion
.b_arrow{margin-left:7px;margin-bottom:-1.75px;display:inline-block;height:.75em}.b_algo_group
.b_CompactExpansion
.b_arrow{margin-left:3px;height:7px;margin-bottom:0;width:12px}.b_CompactExpansionBtnText{font-family:inherit;font-style:normal;font-weight:400;font-size:13px;line-height:20px;color:#fff;display:inline-block}
Videos of Integrated Battery Cabinet Production ProcessWatch video0:38Battery cells to high-voltage battery
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cabinets! Factory live production process? BSLBATT Lithium3.6K views8 months agoWatch video0:23Revolutionizing Your Battery Cabinet Production! ? Armdax Roll Forming Machine4.6K views1 month agoWatch video on Facebook0:23Revolutionizing Battery Cabinet Production! ? Watch ARMDAX advanced roll forming machine effortlessly ...FacebookArmdax Roll Forming Machine71.3K views1 month agoWatch full videoSee more#b_results h2 #kn_p,#b_results h3 #kn_p,#b_results h4 #kn_p{position:relative;display:inline}#b_pole #kn_p,#b_ans #kn_p{display:none}#kn_a{color:#4007a2;font:14px arial;left:-20px;position:absolute;top:25%}.b_title #kn_a,b_overflow #kn_a{left:-3px;position:relative}ol#b_results li.b_ad,ol#b_topw.b_results_emo li.b_ad,ol#b_topw li.b_ad{background-color:transparent;border-right:0;border-bottom:1px solid #ebebeb;margin-bottom:1px;padding-right:20px;padding-bottom:5px}ol#b_results li.b_adBottom,ol#b_topw.b_results_emo li.b_adBottom{border-top:1px solid #ebebeb;border-bottom:0;padding-bottom:0}ol#b_context li.b_ad,ol#b_rrat_cont li.b_ad{background-color:transparent}.sb_add cite{text-transform:lowercase}#b_results .b_ad .sb_adTA .b_caption,#b_topw.b_results_emo .b_ad .sb_adTA .b_caption,#b_results .b_ad .sb_adTA .b_vlist2col li,#b_topw.b_results_emo .b_ad .sb_adTA .b_vlist2col li,#b_results .b_ad .sb_adTA .b_factrow,#b_topw.b_results_emo .b_ad .sb_adTA .b_factrow,#b_results .b_ad .sb_adTA .b_bcfactrow,#b_topw.b_results_emo .b_ad .sb_adTA .b_bcfactrow,#b_topw .b_ad .sb_adTA .b_vlist2col li,#b_topw .b_ad .sb_adTA .b_factrow,#b_topw .b_ad .sb_adTA .b_bcfactrow{padding-bottom:var(--smtc-gap-between-content-xx-small)}#b_results .b_ad .sb_adTA .b_vlist2col,#b_topw.b_results_emo .b_ad .sb_adTA .b_vlist2col,#b_results .b_ad .sb_adTA .b_factrow,#b_topw.b_results_emo .b_ad .sb_adTA .b_factrow,#b_results .b_ad .sb_adTA .b_bcfactrow,#b_topw.b_results_emo .b_ad .sb_adTA .b_bcfactrow,#b_results .b_ad .sb_adig,#b_topw.b_results_emo .b_ad .sb_adig,#b_topw .b_ad .sb_adTA .b_vlist2col,#b_topw .b_ad .sb_adTA .b_factrow,#b_topw .b_ad .sb_adTA .b_bcfactrow,#b_topw .b_ad .sb_adig{margin-top:0}#b_results .b_ad h3.b_adlabel,#b_topw.b_results_emo .b_ad h3.b_adlabel,#b_topw .b_ad h3.b_adlabel{margin-bottom:var(--smtc-gap-between-content-xx-small)}.b_ad .pa_mlo~.sb_ad{margin-bottom:-6px}.b_ad_description{font:var(--bing-smtc-text-global-body3);color:var(--bing-ads-smtc-desktop-foreground-snippet-default)}div#b_content ol#b_results li.b_ad,div#b_content ol#b_topw.b_results_emo li.b_ad,div#b_content ol#b_topw li.b_ad{border-bottom:0}div#b_content ol#b_results li.b_adBottom,div#b_content ol#b_topw.b_results_emo li.b_adBottom,div#b_content ol#b_topw li.b_adBottom{border-top:0}#b_results .sb_add h2:hover a,#b_topw.b_results_emo .sb_add h2:hover a{text-decoration:underline}#b_results .sb_add h2:hover,#b_topw.b_results_emo .sb_add h2:hover{cursor:pointer}.b_ad li.b_adLastChild{margin-bottom:0}#b_results>li.b_ad{background-color:#fcfaf9}#b_topw.b_results_emo>li.b_ad{background-color:#fcfaf9} #b_context>li.b_ad{background-color:#fcfaf9}.b_dark #b_results>li.b_ad{background-color:inherit} .b_dark #b_topw.b_results_emo>li.b_ad{background-color:inherit}.b_ad .b_attribution>span{font-size:14px;color:#666}.b_ad .b_attribution{text-overflow:ellipsis;overflow:hidden;white-space:nowrap}.b_ad .b_attribution

```
.b_adurl{ white-space:nowrap;text-overflow:ellipsis;overflow:hidden;display:inline-block;vertical-align:bottom}.b_ad h2.b_topTitleAd{ font:var(--acf-font-title-4)}#b_content:hover .b_ad.b_adTop li:first-child .sb_adTA h2 a.b_ExpandAdUnderlineWithHeight{ text-decoration:underline }.b_adBottom .b_adscv{ content-visibility:auto;margin-left:-22px;padding-left:22px;margin-right:-22px;padding-right:22px;margin-bottom:-16px;padding-bottom:16px}#b_results .b_ad .b_attribution .b_adurl:hover,#b_topw.b_results_eml .b_ad .b_attribution .b_adurl:hover,#b_results .b_ad .b_attribution cite a:hover,#b_topw.b_results_eml .b_ad .b_attribution cite a:hover{ text-decoration:underline;cursor:pointer}#b_results .b_ad .ad_fls p:hover,#b_topw.b_results_eml .b_ad .ad_fls p:hover,#b_results .b_ad .b_caption p:hover,#b_topw.b_results_eml .b_ad .b_caption p:hover,#b_results .b_ad .b_caption p:hover .b_colorBlend,#b_topw.b_results_eml .b_ad .b_caption p:hover .b_colorBlend,#b_results .b_ad .b_ad_description:hover,#b_topw.b_results_eml .b_ad .b_ad_description:hover,#b_results .b_ad .b_caption div.b_secondaryText:hover,#b_topw.b_results_eml .b_ad .b_caption div.b_secondaryText:hover{ cursor:pointer}.sb_add.sb_adTA h2:not(.b_topTitleAd){ font:var(--bing-smtc-text-global-subtitle1);line-height:var(--bing-ads-smtc-algo-title-line-height);color:var(--smtc-ctrl-link-foreground-brand-rest)}.sb_add.sb_adTA .b_adTopIcon_container{ display:flex;align-items:center;padding-bottom:var(--smtc-gap-between-content-x-small);margin-bottom:var(--smtc-gap-between-content-xxx-small);position:relative;height:38px;cursor:pointer}#b_results>.b_ad .sb_add.sb_adTA .b_adTopIcon_container .b_icondomian,#b_topw.b_results_eml>.b_ad .sb_add.sb_adTA .b_adTopIcon_container .b_icondomian{ color:var(--smtc-foreground-content-neutral-primary)}.sb_add.sb_adTA .b_adTopIcon_container .b_icondomian{ font:var(--bing-smtc-text-global-body3);font-size:var(--smtc-gap-between-content-small);line-height:var(--bing-ads-smtc-algo-site-name-line-height);position:absolute;top:0}.sb_add.sb_adTA .b_adTopIcon_container .b_adTopIcon_domain{ display:inline-flex}.b_dark #b_results>.b_ad .sb_add.sb_adTA .b_adTopIcon_container .b_icondomian,.b_dark #b_topw.b_results_eml>.b_ad .sb_add.sb_adTA .b_adTopIcon_container .b_icondomian{ color:#111}#b_results .b_adTopIcon_container .b_attribution,#b_context .b_adTopIcon_container .b_attribution,#b_rrat_cont .b_adTopIcon_container .b_attribution{ line-height:20px;padding:0}#b_content .b_ad .sb_add .b_adTopIcon_container cite,#b_content .b_ad .sb_add .b_adTopIcon_container cite a,#b_content .sb_add .b_adTopIcon_container cite a:visited,#b_content .sb_add .b_adTopIcon_container cite a:hover{ color:var(--smtc-foreground-content-neutral-secondary);text-decoration:none}#b_content .b_adTopIcon_container .b_attribution,.sb_add.sb_adTA .b_adTopIcon_container .b_attribution .b_adurl{ font:var(--bing-smtc-text-global-body3);line-height:20px}#b_content .b_ad .sb_add .b_adTopIcon_container cite{ font:var(--bing-smtc-text-global-body2)}.sb_add.sb_adTA .b_adTopIcon_container .b_attribution{ position:absolute}.sb_add.sb_adTA .b_adTopIcon_container strong{ display:contents}.b_adTopIcon_container .sw_ddgn:after{ transform-origin:-180px -52px}#b_content .b_adTopIcon_container .b_attribution,#b_results .sb_add.sb_adTA .b_adTopIcon_container .b_attribution .b_adurl,#b_topw.b_results_eml .sb_add.sb_adTA .b_adTopIcon_container .b_attribution .b_adurl,#b_content .b_adTopIcon_container .b_attribution:hover,#b_results .sb_add.sb_adTA .b_adTopIcon_container
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.b_attribution .b_adurl:hover,#b_topw.b_results_eml .sb_add.sb_adTA .b_adTopIcon_container .b_attribution
.b_adurl:hover{ text-decoration:none }.b_topAdSlug{ color:#202124;margin-bottom:var(--smtc-gap-between-c
ontent-x-small);font:var(--bing-smtc-text-global-body3-strong);line-height:20px}z{a:1}z{a:1}.b_ad
.b_titleBL{background-color:var(--bing-smtc-ctrl-favicon-background);border:1px solid
var(--bing-smtc-stroke-ctrl-default);border-radius:var(--smtc-corner-circular);vertical-align:text-bottom;margi
n-right:var(--smtc-gap-between-content-small);width:26px;height:26px;text-align:center;display:inline-flex;ali
gn-items:center;justify-content:center;overflow:hidden}.b_ad .b_titleBL.b_titleBLlarge{ border:1px solid
var(--bing-smtc-stroke-ctrl-subtle);border-radius:var(--mai-smtc-corner-list-card-nested-default);background:v
ar(--bing-smtc-background-card-on-image-default);width:unset;height:unset;margin-right:var(--smtc-gap-betw
een-content-x-small);display:inline-block}.b_titleBL
.saa_f{ transform:scale(calc(.5625));overflow:unset}.b_titleBL.b_titleBLlarge
.saa_f{ overflow:unset;transform:unset;margin:var(--smtc-gap-between-content-xx-small)}.b_titleBL
img{ border-radius:var(--mai-smtc-corner-favicon)}.b_titleBL.b_titleBLlarge
img{ border-radius:var(--mai-smtc-corner-favicon)}.b_adcaret{ display:inline-block}.b_adcaret
bubble_item{ display:block;cursor:pointer;margin:0 14px 0
var(--smtc-padding-ctrl-sm-text-top)}.b_attribution a.b_adcaret div
bubble_item:has(span.sw_ddgn),.b_attribution a.b_adcaret div bubble_item:has(span.sw_ddw),cite
a.b_adcaret div bubble_item:has(span.sw_ddgn),cite a.b_adcaret div
bubble_item:has(span.sw_ddw){ display:block;cursor:pointer;padding:var(--smtc-gap-between-content-xx-sma
ll) var(--smtc-gap-between-content-x-small) 0 var(--smtc-gap-between-content-x-small);margin:0}.b_adcaret
bubble_item .sw_ddgn,.b_adcaret bubble_item .sw_ddw{ margin:var(--smtc-padding-ctrl-text-side)
calc(-1*var(--smtc-gap-between-content-xx-small)) var(--smtc-padding-ctrl-text-side)
calc(-1*var(--smtc-padding-ctrl-sm-text-top));display:block}.b_adcaret_content{ text-align:center}.b_ad
.sb_adTA:not(:has(.b_adRebate))
.b_adcaret:not(.trgr_icon){ margin-left:var(--bing-ads-smtc-url-icon-padding-left);margin-right:var(--bing-ads-
smtc-url-icon-padding-right)}.b_ad .sb_adTA:not(:has(.b_adRebate)) .b_adcaret:not(.trgr_icon)
bubble_item{ margin:unset}.sb_add .hhTitle strong{ font-weight:600}.sb_adTA
span.ad_sym,.format_sym{ font-family:Calibri,"Segoe UI",Arial,Helvetica,sans-serif;line-height:0}.sb_adTA
span.ad_title_sym{ font:var(--bing-smtc-text-global-body3);vertical-align:top}.sb_adTA
.b_adSlug{ font:var(--bing-smtc-text-global-caption2);line-height:var(--bing-ads-smtc-ad-slug-line-height);bor
der-radius:var(--bing-ads-smtc-ad-slug-corner);display:inline-block}.b_adSlug{ font-size:11px;font-weight:nor
mal;line-height:11px;border-radius:6px;display:inline-block}.b_adSlug{ color:var(--bing-ads-smtc-desktop-for
eground-ad-slug-default);border:1px solid
var(--bing-ads-smtc-ad-slug-stroke);vertical-align:middle}.sb_adTA .b_adSlug,.ba_results
.b_adSlug{ color:var(--bing-ads-smtc-desktop-foreground-ad-slug-default);border:1px solid
var(--bing-ads-smtc-ad-slug-stroke)}#b_context>li.b_ad .sb_adBrandSidebar.sb_adTA
.b_adSlug>a,#b_rrat_cont>li.b_ad .sb_adBrandSidebar.sb_adTA
.b_adSlug>a{ color:var(--bing-ads-smtc-desktop-foreground-ad-slug-default)}.b_adSlug{ padding:0
var(--smtc-gap-between-content-xxx-small) 0
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var(--smtc-gap-between-content-xxx-small)}.b_adSlug{margin-right:var(--smtc-gap-between-content-xx-small)}.sb_adTA .b_adSlug,.ba_results .b_adSlug{margin-right:var(--smtc-padding-ctrl-text-side)}z{a:1}z{a:1}z{a:1}.ad_mrrtngscr{font-weight:bold;line-height:20px}.b_ad .csrc,.pa_item .csrc{padding-right:0}.csrc .sw_rtcOLOR{color:#d32f2f;font-weight:bold;font-family:"Segoe UI",Arial,Helvetica,Sans-Serif}.b_dark .csrc .sw_rtcOLOR{color:#f66}.csrc .sw_rtright{padding-left:5px}.csrc .sw_rtleft{padding-right:5px}.csrc .nobg{background-image:none}.csrc .rms_st{padding-right:1px;vertical-align:inherit;max-height:14px;max-width:14px}#b_content .b_ad .b_secondaryText .b_colorBlend,#b_results>.b_ad .b_colorBlend,#b_topw.b_results_eml>.b_ad .b_colorBlend,#b_results>.b_ad .b_accentColor,#b_context>.b_ad .b_accentColor,#b_rrat_cont>.b_ad .b_accentColor,#b_topw.b_results_eml>.b_ad .b_accentColor,#b_context>.b_ad .b_colorBlend,#b_rrat_cont>.b_ad .b_colorBlend,#b_dynRail>.b_ad .b_colorBlend,.pa_hover .b_secondaryText .b_colorBlend,#b_pole .pa_carousel .b_secondaryText .b_colorBlend{color:var(--bing-ads-smtc-desktop-foreground-snippet-default)}#b_results .b_ad .sb_adTA .b_belowcaption,#b_topw.b_results_eml .b_ad .sb_adTA .b_belowcaption{padding-bottom:4px}#b_results .b_ad .b_vlist2col.b_deep ul,#b_topw.b_results_eml .b_ad .b_vlist2col.b_deep ul,#b_topw .b_ad .b_vlist2col.b_deep ul{width:272px}.b_ad .b_deep h3{font-size:20px;line-height:24px}.b_ad .b_deep h3 strong{font-weight:normal}#b_results .b_ad .sb_adTA .b_vlist2col.b_deep,#b_topw.b_results_eml .b_ad .sb_adTA .b_vlist2col.b_deep,#b_results .b_ad .sb_add .b_deep+.b_moreLink,#b_topw.b_results_eml .b_ad .sb_add .b_deep+.b_moreLink,#b_results .b_ad .esl_collapsed,#b_topw.b_results_eml .b_ad .esl_collapsed,#b_topw .b_ad .sb_adTA .b_vlist2col.b_deep,#b_topw .b_ad .sb_add .b_deep+.b_moreLink,#b_topw .b_ad .esl_collapsed{padding-left:var(--smtc-gap-between-content-medium)}#b_results .b_ad .b_vlist2col.b_deep ul:first-child,#b_topw.b_results_eml .b_ad .b_vlist2col.b_deep ul:first-child,#b_topw .b_ad .b_vlist2col.b_deep ul:first-child{margin-right:0}#b_results .b_ad .b_vlist2col.b_deep>ul:nth-child(2),#b_topw.b_results_eml .b_ad .b_vlist2col.b_deep>ul:nth-child(2),#b_topw .b_ad .b_vlist2col.b_deep>ul:nth-child(2){margin-left:var(--smtc-padding-content-xx-large)}#b_results .b_ad form.b_externalSearch,#b_topw.b_results_eml .b_ad form.b_externalSearch,#b_topw .b_ad form.b_externalSearch{margin-left:var(--smtc-gap-between-content-medium)}.b_ads1line{white-space:nowrap;overflow:hidden;text-overflow:ellipsis;display:block}.pa_item .b_attribution cite,#b_context .pa_item .b_attribution cite,.pa_hover .b_attribution cite,.pa_item .b_footnote .pa_url cite,#b_rrat_cont .pa_item .b_attribution cite{color:#111;opacity:.8}#bpage.b_drk .pa_item .b_footnote .pa_url cite{color:#d2d0ce}#b_results .b_ad .sb_adTA .b_vlist2col li .ad_vsl,#b_topw.b_results_eml .b_ad .sb_adTA .b_vlist2col li .ad_vsl,#b_topw .b_ad .sb_adTA .b_vlist2col li .ad_vsl{padding-top:7px;display:block}#b_results .b_ad .b_deep span.ad_vsl,#b_topw.b_results_eml .b_ad .b_deep span.ad_vsl,#b_topw .b_ad .b_deep span.ad_vsl{font:var(--bing-smtc-text-global-body1)}#b_results .b_ad .b_deep span.ad_vsl strong,#b_topw.b_results_eml .b_ad .b_deep span.ad_vsl strong,#b_topw .b_ad .b_deep span.ad_vsl strong{font-weight:400}#b_results .b_ad .b_vlist2col.b_deep
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.ad_vsl,#b_topw.b_results_eml .b_ad .b_vlist2col.b_deep .ad_vsl,#b_topw .b_ad .b_vlist2col.b_deep
.ad_vsl{cursor:pointer}#b_results .b_ad .b_vlist2col.b_deep .ad_vsl,#b_topw.b_results_eml .b_ad
.b_vlist2col.b_deep .ad_vsl,#b_topw .b_ad .b_vlist2col.b_deep
.ad_vsl{margin-left:-16px;padding-left:16px;margin-right:-12px;padding-right:12px;margin-bottom:-8px;padding-bottom:8px}#b_results .b_ad .b_vlist2col.b_deep li:hover .ad_vsl a,#b_topw.b_results_eml .b_ad
.b_vlist2col.b_deep li:hover .ad_vsl a,#b_topw .b_ad .b_vlist2col.b_deep li:hover .ad_vsl
a{text-decoration:underline}#b_results .b_ad .b_vlist2col.b_deep li,#b_topw.b_results_eml .b_ad
.b_vlist2col.b_deep li,#b_topw .b_ad .b_vlist2col.b_deep li{padding:0 7px 7px
16px;margin-bottom:2px;margin-top:2px;margin-left:-16px}#b_results .b_ad .b_vlist2col.b_deep div.ad_vsl
h3 a strong,#b_topw.b_results_eml .b_ad .b_vlist2col.b_deep div.ad_vsl h3 a strong,#b_topw .b_ad
.b_vlist2col.b_deep div.ad_vsl h3 a strong{color:#4007a2}#b_results .b_ad
.b_vlist2col.b_deep,#b_topw.b_results_eml .b_ad .b_vlist2col.b_deep,#b_topw .b_ad
.b_vlist2col.b_deep{overflow:unset}#b_results .b_ad .b_vlist2col.b_deep
a.ad_vslWiderClk,#b_topw.b_results_eml .b_ad .b_vlist2col.b_deep
a.ad_vslWiderClk{white-space:nowrap;overflow:hidden;text-overflow:ellipsis;display:block}.b_ad
p.b_secondaryText.callout_vis{font:var(--bing-smtc-text-global-body3)}.ad_ohContainer{display:inline;padding-left:20px}.loc_inContainer{display:inline}.day_hours_row{display:flex}.day_col{display:grid;justify-content:left;padding:4px;float:left;min-width:105px;max-width:120px}.hours_col{display:grid;justify-content:left;padding:4px;float:right}.current_day{font-weight:bold}.open_text{color:#006d21}.holiday_text{color:#be5a00}.day_text{text-align:left}.hours_text{text-align:left}.b_ad .sw_lpoi{margin:0 4px 3px 1px;vertical-align:text-bottom;display:inline-block}Interstate Products Inc.Battery Storage Cabinet | Lithium Battery StorageSponsoredLithium Ion Battery Charging Cabinet, 2kWh TECR, 2 Doors, Manual Close, Gray. Justrite's lithium-ion battery charging and storage cabinet features multiple layers.5/5 (4,261 reviews)

This flow chart outlines the process of manufacturing a product from raw materials to finished goods. The process begins with the receipt of raw materials, which are then inspected for ...

The production of lithium battery modules, also known as Battery Packs, involves a meticulous and multi-step manufacturing process. This article outlines the key points of the lithium battery ...

Web: <https://www.modernproducts.co.za>

